

Evidence of performance

Airborne sound insulation of building elements

Test Report
No. 13-001521-PR01
(PB 1-H01-04-en-01)

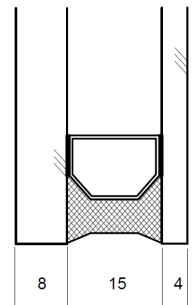


Client **SAINT-GOBAIN POLSKA Sp.Z.o.o.**
ODDZIAL GLASSOLUTIONS
ul. Kolejowa 1
32-312 Jaroszewiec
Poland

Basis

EN ISO 10140-1 : 2010
+A1:2012
EN ISO 10140-2 : 2010
EN ISO 717-1 : 1996+A1:2006
13-001521-PR01 (PB 1-H01-04-de-01) dated 26th of June 2013.

Representation



Product	Insulating glass unit
Designation	SGG Climaplus
External dimension (W x H)	1230 mm x 1480 mm
Configuration	8/15/4
Gas filling	Argon
Area related mass	29.8 kg/m ²
Specials	-/-

Instructions for use

This test report serves to demonstrate the airborne sound insulation of a building element. Applicable for Germany
 R_w corresponds to $R_{w,P}$ for DIN 4109 Annex 1 table 40

Weighted sound reduction index R_w
Spectrum adaptation terms C and C_{tr}



$$R_w (C; C_{tr}) = 35 (-1; -5) \text{ dB}$$

Validity

The data and results given relate solely to the tested and described specimen.

Testing the sound insulation does not allow any statement to be made on further characteristics of the present construction regarding performance and quality.

Notes on publication

The **ift** Guidance Sheet "Conditions and Guidance for the Use of **ift** Test Documents" applies. The cover sheet can be used as abstract.

Contents

The test report contains a total of 7 pages:

- 1 Object
 - 2 Procedure
 - 3 Detailed results
 - 4 Instructions for use
- Data sheet (1 page)

ift Rosenheim
03.07.2013

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Operating Testing Officer
Building Acoustics

Airborne sound insulation of building elements

Test Report 13-001521-PR01 (PB 1-H01-04-en-01) dated 03.07.2013

Client **SAINT-GOBAIN POLSKA Sp.z.o.o.**
ODDZIAŁ GLASSOLUTIONS, 32-312 Jaroszewiec (Poland)**1 Object****1.1 Description of test specimen (all dimensions in mm)**

Component	Insulating glass unit
Product designation	SGG Climaplus
External dimension (W x H)	1230 mm x 1480 mm
Visible Size (W x H)	1200 mm x 1450 mm
Total Thickness	
On the edge	27.2 mm
In the middle of pane	27.0 mm
Area related mass kg/m ²	29.8 kg/m ²
Configuration	8/15/4
Pane temperature in °C	25°C
Spacer	
Material	Aluminium
Manufacturer	Alu-Pro
Edge seals	Two planes, total width 10-11 mm
external Type	13818240837/10, 23818380110
Manufacturer	IGK
internal Type	511 53820398
Manufacturer	IGK
Edge cover	Edge cover 4-5 mm
Gas filling in cavity	acc. to Analysis at ift
Type of gas	Argon
Volume in %	97 %

The description is based on inspection of the test specimen at **ift** Laboratory for Building Acoustics. Article designations / numbers as well as material specifications were given by the client.

1.2 Mounting in test rig

Test rig	Window test rig with suppressed flanking transmission acc. to EN ISO 10140-5: 2010; the test rig includes a 5 cm continuous acoustic break which is sealed in the test opening with elastic sealant.
Mounting of test specimen	Test specimen mounted by ift Laboratory for Building Acoustics.
Mounting conditions	The unit was fitted at a distance of 5 mm into a wooden frame of 25 mm x 25 mm cross section. The cavity between test rig and glazing beads was completely filled with plastic sealant type Perennator 2001 S grey.



Airborne sound insulation of building elements

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ODDZIAL GLASSOLUTIONS, 32-312 Jaroszowiec (Poland)

Mounting position according to EN ISO 10140-1:2010+A1:2012 Annex D
 Preparation Storage of the glazing one day before testing in the test rig for conditioning.

2 Procedure

2.1 Sampling

Sampling	The samples were selected by the client
Quantity	1
Manufacturer	SAINT-GOBAIN POLSKA Sp.Z.o.o.
Date of manufacture / date of sampling	6th of June 2013
Responsible for sampling	Mrs. Seweryn, Anna
Delivery at ift	11th of June 2013 by the client via forwarding agency
ift registration number	34866/1

2.2 Process

Basis

EN ISO 10140-1:2010 + A1 : 2012 Acoustics; Laboratory measurement of sound insulation of building elements - Part 1: Application rules for specific products (ISO 10140-1:2010+Amd.1:2012)

EN ISO 10140-2:2010 Acoustics; Laboratory measurement of sound insulation of building elements - Part 2: Measurement of airborne sound insulation (ISO 10140-2:2010)

EN ISO 717-1: 1996 + A1:2006 Acoustics; Rating of sound insulation in buildings and of building elements - Part 1: Airborne sound insulation

Corresponds to the national German standard:

DIN EN ISO 10140-1:2012-05, DIN EN ISO 10140-2:2010-12 and DIN EN ISO 717-1 : 2006-11

Procedure and scope of measurement are in conformity with the principles of the Working Group of sound insulation testing bodies approved by the national building supervisory authorities in cooperation with the standardization committee NA 005-55-75-AA (subcommittee UA 1 - DIN 4109).

Boundary conditions	As required in the standard.
Deviation	There are no deviations from the test procedure and/or test conditions.
Test noise	Pink noise

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Measuring filter	One-third-octave band filter
Measurement limits	
Low frequencies	The dimensions of the receiving room full fills the recommended size for testing in the frequency range from 50 Hz to 80 Hz as per EN ISO 10140-4:2010 Annex A (informative). A moving loudspeaker was used.
Background noise level	The background noise level in the receiving room was determined during measurement and the receiving room level L_2 corrected by calculation as per EN 10140-4: 2010 Clause 4.3.
Maximum sound insulation	The Maximum sound insulation of the test set-up was at least 15 dB higher than the measured sound reduction index of the test specimen. Not corrected by calculation.
Measurement of reverberation time	arithmetical mean: two measurements each of 2 loudspeaker and 3 microphone positions (total of 12 independent measurements).
Measurement equation A	$A = 0,16 \cdot \frac{V}{T} \text{ m}^2$
Measurement of sound level difference	Minimum of 2 loudspeaker positions and rotating microphones.
Measurement equation R	$R = L_1 - L_2 + 10 \cdot \lg \frac{S}{A} \text{ in dB}$

KEY

A	Equivalent absorption area in m^2
L_1	Sound pressure level source room in dB
L_2	Sound pressure level receiving room in dB
R	Sound reduction index in dB
T	Reverberation time in s
V	Volume of receiving room in m^3
S	Testing area of the specimen in m^2

2.3 Test equipment

Device	Type	Manufacturer
Integrating sound meter	Type Nortronic 840	Norsonic-Tippkemper
Microphone preamplifiers	Type 1201	Norsonic-Tippkemper
Microphone unit	Type 1220	Norsonic-Tippkemper
Calibrator	Type 1251	Norsonic-Tippkemper
Dodecahedron loudspeakers	Type 229, 96 Ohm	Norsonic-Tippkemper
Amplifier	Type 235, 100 W	Norsonic-Tippkemper
Rotating microphone boom	Type 231-N-360	Norsonic-Tippkemper



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The **ift** Laboratory for Building Acoustics participates in comparative measurements at the Physikalisch-Technische Bundesanstalt (PTB) in Braunschweig every three years, the last one was in April 2010. The sound level meter used, Series No. 17848, was calibrated by the Dortmund Eichamt (calibration agency) on 19 January 2012. The calibration is valid until 31 December 2014.

2.4 Testing

Date 17th of June 2013

Operating Testing Officer Till Stübben

3 Detailed results

The values of the measured sound reduction index of the tested Insulating glass unit are plotted as a function of frequency in the annexed data sheet and tabled.

As per EN ISO 717-1 the weighted sound reduction index R_w and the spectrum adaptation terms C and C_{tr} for the frequency range 100 Hz to 3150 Hz obtained by calculation are as follows:

$$R_w (C;C_{tr}) = 35 (-1;-5) \text{ dB}$$

According to EN ISO 717-1 the following additional spectrum adaptation terms are obtained

$C_{50-3150}$	=	-1 dB	$C_{100-5000}$	=	0 dB	$C_{50-5000}$	=	0 dB
$C_{tr,50-3150}$	=	-5 dB	$C_{tr,100-5000}$	=	-5 dB	$C_{tr,50-5000}$	=	-5 dB

4 Instructions for use

4.1 Test value

Basis

DIN 4109:1989-11 Sound insulation in buildings, requirements and verifications

Basis

DIN 4109 Bbl1/A1:2003-09 Sound insulation in buildings, examples and calculation methods correction A1

For verification of sound insulation according to DIN 4109, Annex 1 : A1:2003-09, table 40a the weighted sound reduction index R_w corresponds to the test value $R_{w,P, GLASS}$

$$R_{w,P, GLASS} = 35 \text{ dB}$$

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4.2 Test standards

The standard series EN ISO 10140:2010 supersedes those, until the respective date, applicable parts of the standards series EN ISO 140 which describe laboratory tests. According to the two standard series, the test methods are identical.

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Laboratory for Building Acoustics
03.07.2013

Sound reduction index according to ISO 10140 - 2

Laboratory measurements of airborne sound insulation of building elements



Client: **SAINT-GOBAIN POLSKA Sp.Z.o.o.**
ODDZIAL GLASSOLUTIONS, 32-312 Jaroszewiec (Poland)

Product designation SGG Climaplus

Design of test specimen

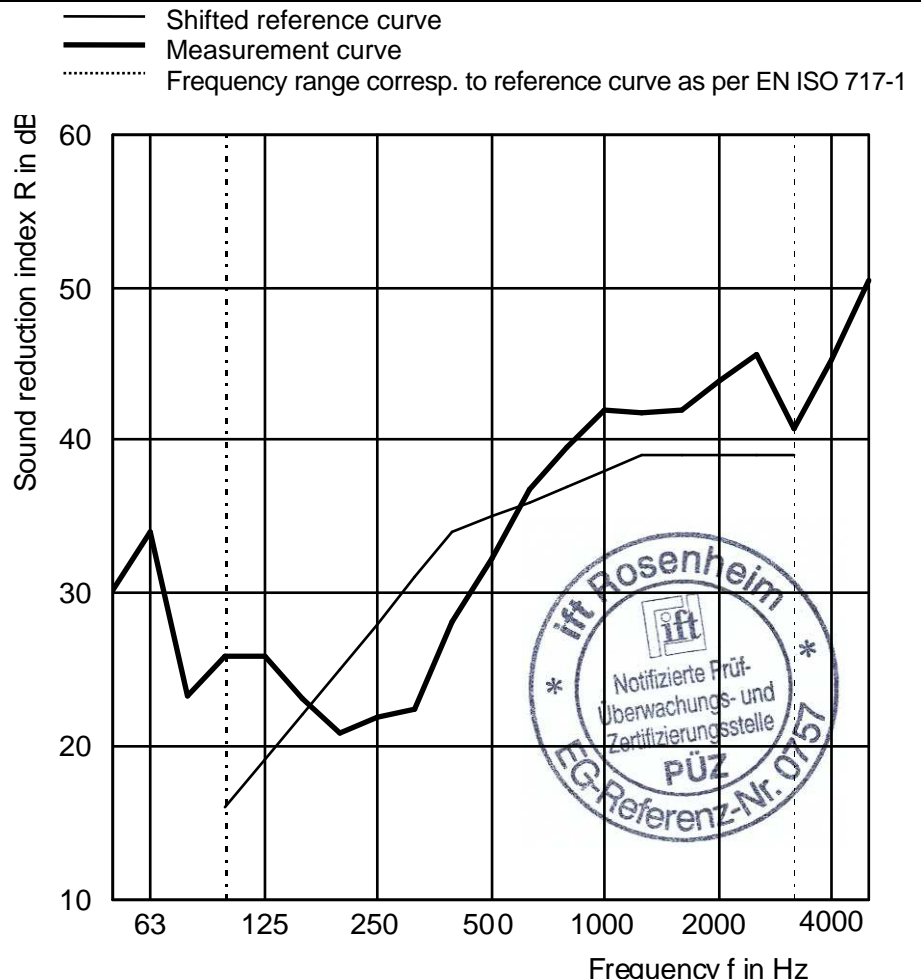
Insulating glass unit
 External dimension 1230 mm x 1480 mm
 Pane configuration 8/15/4
 Filling in cavity Argon
 Area related mass 29.8 kg/m²
 Pane temperature in 25°C

Test date 17th of June 2013
 Test surface S 1.25 m x 1.50 m = 1.88 m²
 Test rig as per EN ISO 10140-5
 Partition wall Double-leaf concrete wall
 Test noise pink noise
 Volumes of test rooms V_S = 109.9 m³
 V_E = 101.3 m³

Maximum sound reduction index
 R_{w,max} = 62 dB (related to test surface)

Mounting conditions
 Glass mounted in test opening and held on both sides by glazing beads (25 mm x 25 mm); glass edge sealed on both sides with plastic sealant
 Climate in test rooms 25 °C / 60 % RF
 Static air pressure 966 hPa

f in Hz	R in dB
50	30.2
63	34.0
80	23.3
100	25.9
125	25.8
160	23.1
200	20.8
250	21.9
315	22.4
400	28.1
500	32.3
630	36.8
800	39.5
1000	41.9
1250	41.8
1600	41.9
2000	43.9
2500	45.6
3150	40.8
4000	45.3
5000	50.4



Rating according to EN ISO 717-1 (in third octave bands):

R_w (C;C_{tr}) = 35 (-1;-5) dB C₅₀₋₃₁₅₀ = -1 dB; C₁₀₀₋₅₀₀₀ = 0 dB; C₅₀₋₅₀₀₀ = 0 dB
 C_{tr,50-3150} = -5 dB; C_{tr,100-5000} = -5 dB; C_{tr,50-5000} = -5 dB

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ift Rosenheim
 Laboratory for Building Acoustics
 3. Juli 2013

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 Operating Testing Officer